

Work Order ID 105600

Thursday, August 08, 2013 1:57:41 PM

105600

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Item ID: D350-721-046

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Maintenance Step RH

Start Date: 8/8/2013 Start Qty: 1.00

1
1 2

Cust Item ID:

Required Date: 8/22/2013 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: *ML5*

Date: *13-08-08* Tooling:

Date:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D350-721

Rev b

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-721-046 CHG001

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

2 *Jim 13-8-9* (2)

13/8/10
2X *M.H. 13-08-8*

2

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Item ID: D350-721-046

Accept

N9000040100Setup Start ***NS1***

Revision ID:

Item Name: Maintenance Step RH

Stop ***NS2***

Start Date: 8/8/2013 Start Qty: 1.00

1

Cust Item ID:

Required Date: 8/22/2013 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-721-046

Identify and Stock
Location: *QY**(2)**D/8/19 SP*

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

*13/8/20**MLJ13-08-19*

Picklist Print

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Work Order ID: 105600

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Parent Item: D350-721-046

D350-721-046

Parent Item Name: Maintenance Step RH

Start Date: 8/8/2013

Required Date: 8/22/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP A 05.05.11 New Issue KJ/JLM
IPP B 07.10.10 removed D3436-041 EC verified by DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-16A *AN4-16A* BOLT		Purchased	No			120	Each	478.0000	4	18		M. 13-08-8	

Location	Loc Qty	Loc Code
FG	5	
121541	5	
ST357	8	
124215	8	
ST514	247	
125427	200	
M126073	47	
ST515	200	
125396	200	
ST517	18	
125388	18	

AN960-416 NAS1149F0463P Purchased No

AN960-416

STEEL WASHER

D3436-044 Manufactured No

D3436-044

Step RH

IT IS INCLUDE WITH D3436-041

8x
8
16
** 124859
1
2
** B97538

M. 13-08-8
M. 13-08-8

[Handwritten signature]

Picklist Print

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Work Order ID: 105600

Parent Item: D350-721-046

Parent Item Name: Maintenance Step RH

105600

D350-721-046

Start Date: 8/8/2013

Required Date: 8/22/2013

Start Qty: 1.00

Required Qty: 1.00

MS20365-428

Purchased

No

120

Each

4.0000

MS20365-428

Nut

replace as per QSI 017

*MS 21044N4 CL13/08/09

SHP A

Location

Loc Qty

Loc Code

ST333

4

120521

4

**

13-08-9

126254

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Shop Packet Print

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6.0 PARTS LIST

Qty -011	Qty -041	Qty -043	Qty -045	Qty -046	PART NUMBER	DESCRIPTION
X					D350-721-011	BASKET CLAMP KIT
	X				D350-721-041	LIGHTWEIGHT HELI- UTILITY-BASKET™
		X			D350-721-043	LIGHTWEIGHT HELI-UTILITY-BASKET™, SHORT VERSION
			X		D350-721-045	MAINTENANCE STEP, LH
				X	D350-721-046	MAINTENANCE STEP, RH
	1				D3324-041	BASKET BASE ASSEMBLY
	1				D3325-041	BASKET LID ASSEMBLY
		1			D3326-041	BASKET BASE ASSEMBLY
		1			D3327-041	BASKET LID ASSEMBLY
	2	2			D2022-101	SPACER
3	3	3			D2230-1	LUG
4	4	4			D2230-3	CLAMP
	1	1			D2332-041	PROP ASSEMBLY
	1	1			D2530	HANDLE ASSEMBLY
	2	2			D2535	SPRING
	2	2			D2537	BUSHING
8	8	8			D2732-030	RUBBER CUSHION
	2	2			D2931	BUMPER
	1	1			D3338-1	LUG
	2	2			D3350-041	STRUT
	1	1			D3351-1	LABEL
			1	1	D3436-041	CLAMP
			1		D3436-043	LH STEP
				1	D3436-044	RH STEP
	2	2			AN3-16A	BOLT
	2	2			AN4-7A	BOLT
	2	2			AN4-12A	BOLT
	4	4			AN4-14A	BOLT
8	8	8			AN4-15A	BOLT
			4	4	AN4-16A	BOLT
	1	1			AN4-20A	BOLT
	1	1			AN4-22A	BOLT
	4	4			AN5-17A	BOLT
			8	8	AN960-416	WASHER
16	30	30			AN960JD416	WASHER
	2	2			AN960JD416L	WASHER
	4	4			AN960JD516	WASHER
	2	2			AN960JD8	WASHER
	4	4			AN970-4	WASHER
			4	4	MS20365-428	NUT
	2	2			MS20600AD4W3	RIVET
	2	2			MS21042L3	NUT (OR MS21042-3)
8	18	18			MS21042L4	NUT (OR MS21042-4)
	4	4			MS21042L5	NUT (OR MS21042-5)

